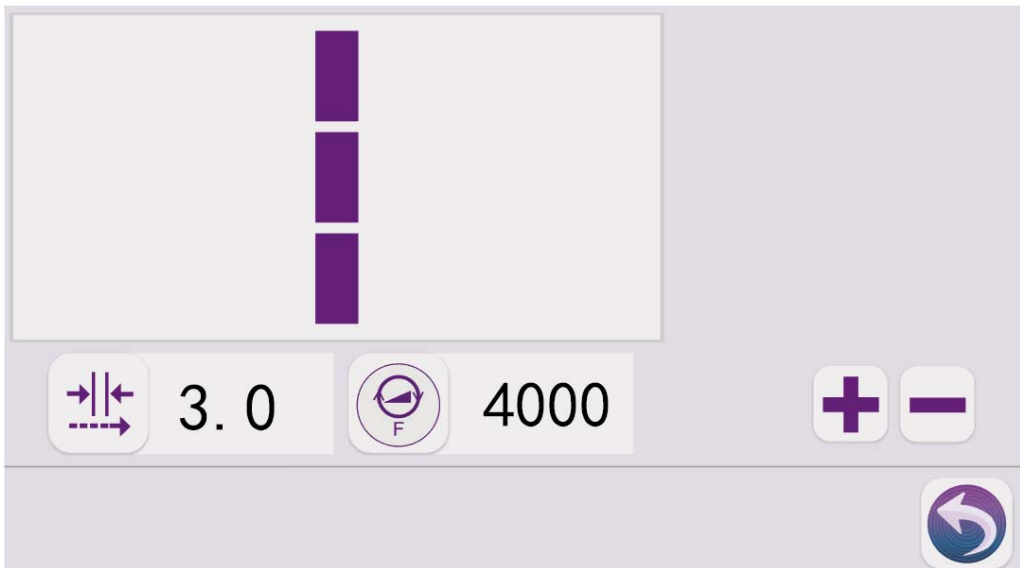
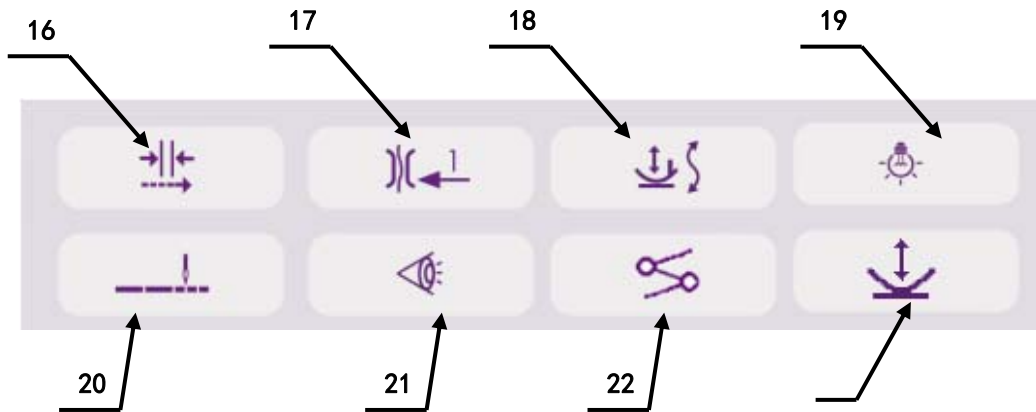
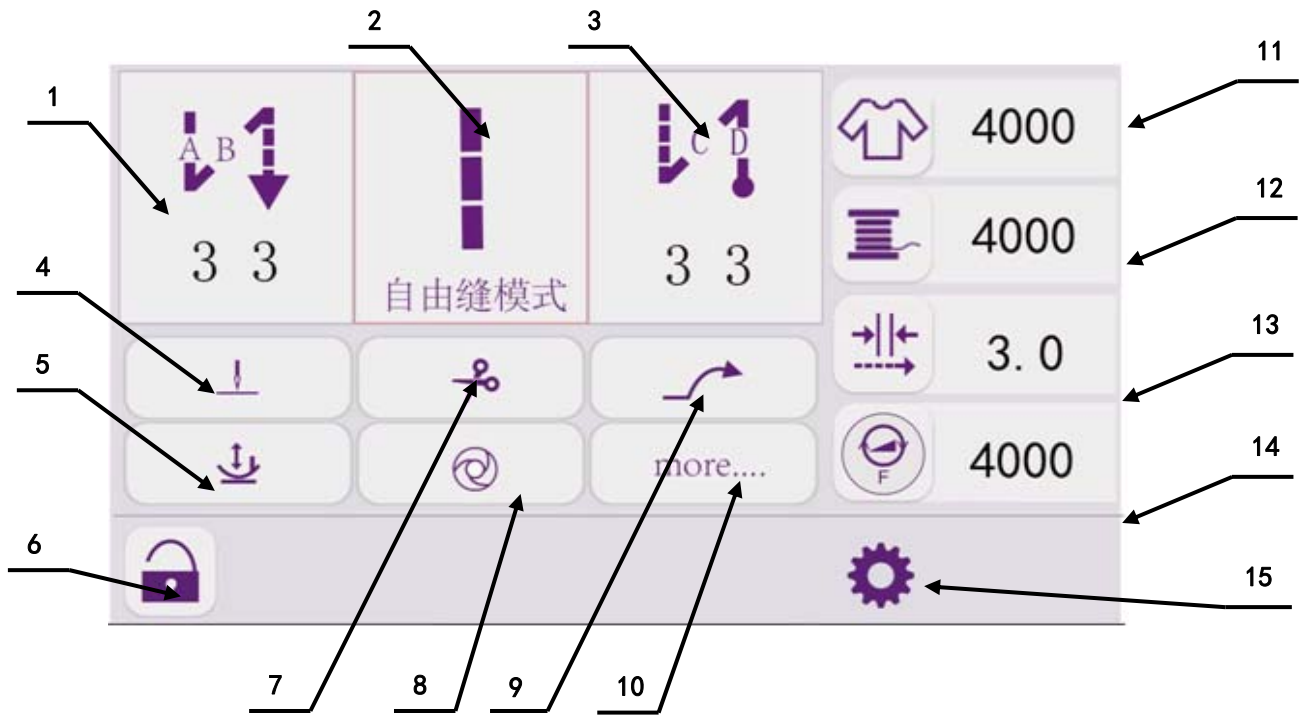



ENGLISH


H9500N

ELECTRICAL CONTROL BOX


INSTRUCTION MANUAL





 1800
 A 3
B 3




+
-






 1800
 A 3
B 3

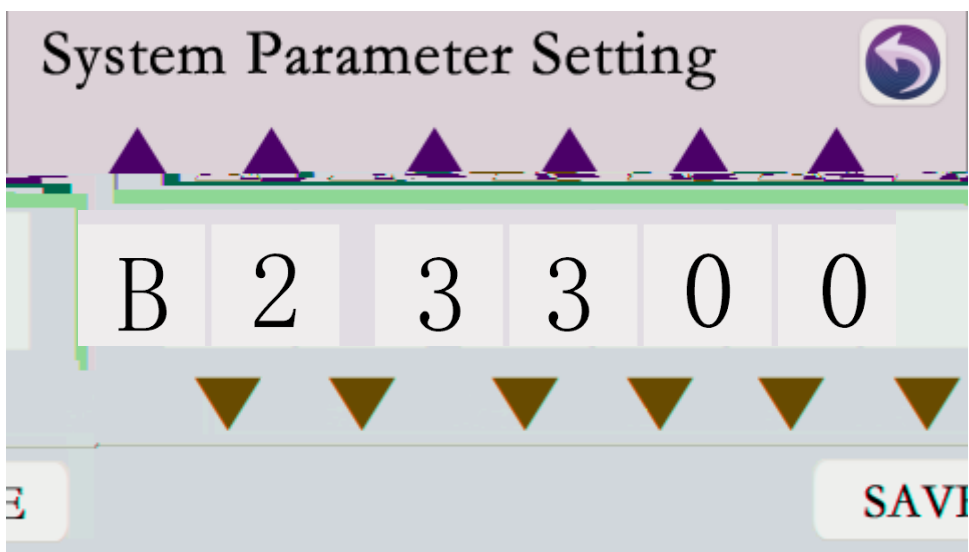
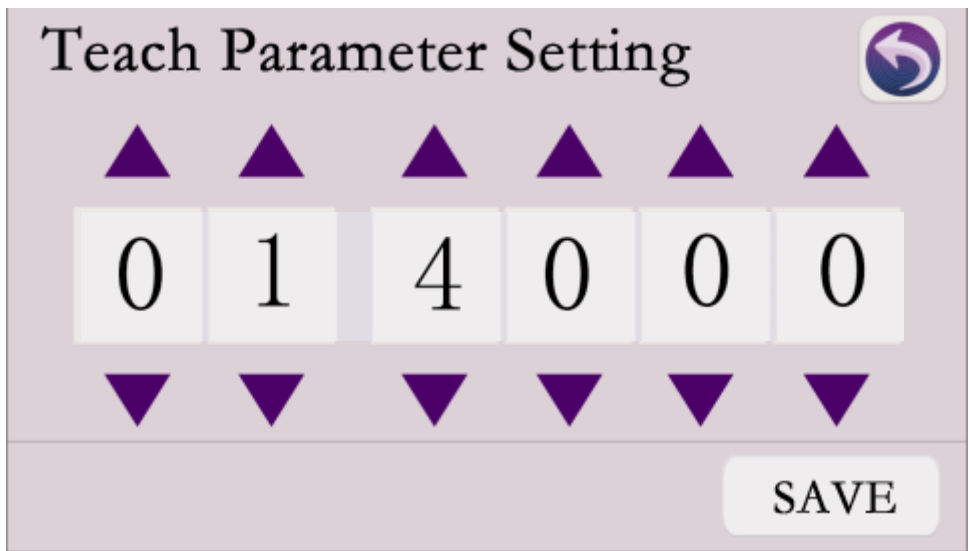
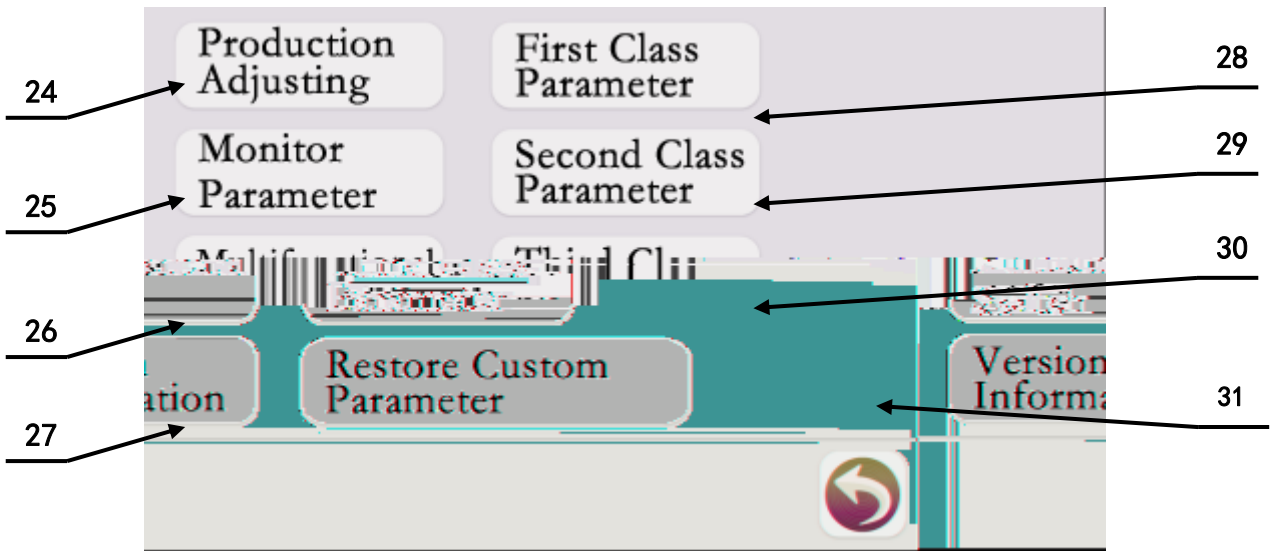


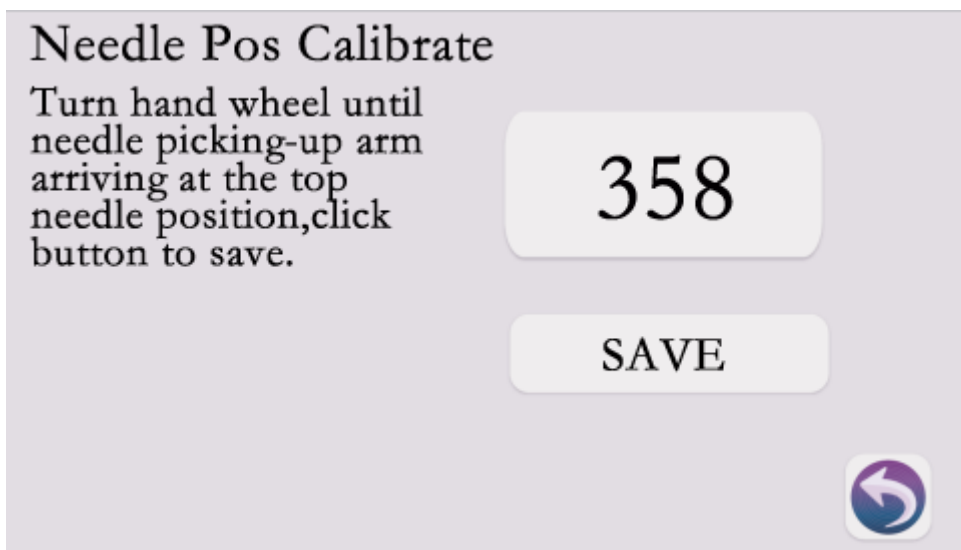
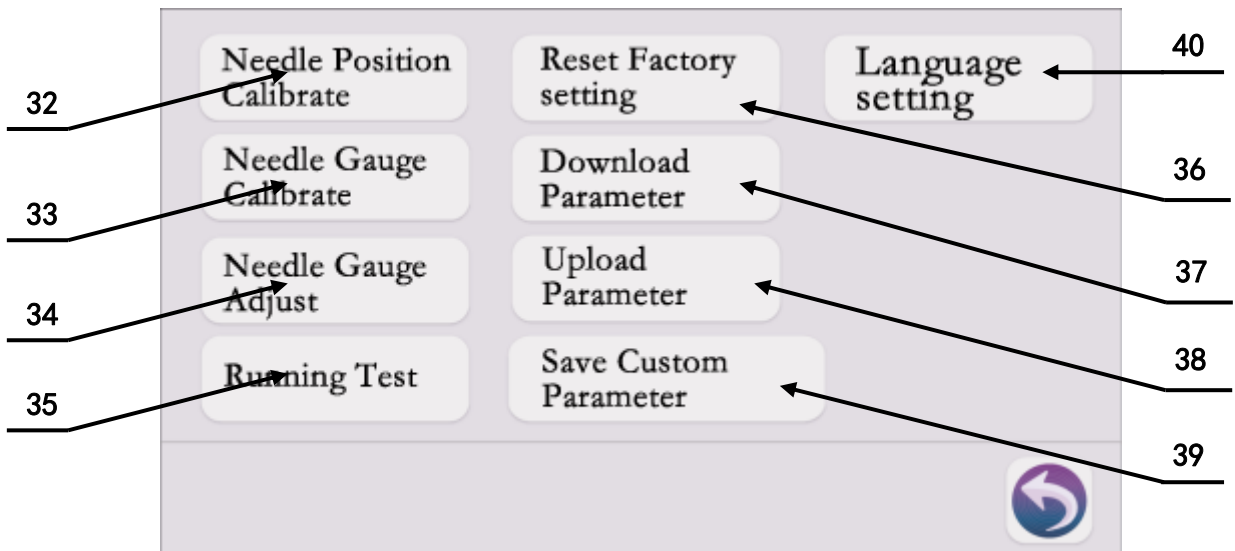
+
-



	300	+ -
	5000	
<input style="width: 100%; height: 100%;" type="text"/>		







Needle Gauge Calibrate

Forward Calibration

Backward Calibration

▲
1

▲
3

▲
7

▲
0

▲
0

▲
0

▲
0

▲
0



Needle Gauge Adjust

1mmForward

1mmBack

2mmForward

2mmBack

3mmForward

3mmBack

4mmForward

4mmBack

5mmForward

5mmBack

▲
0

▲
0

▲
0

▲
0

SAVE



Restore the factory

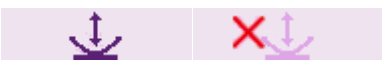
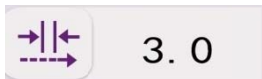


SAVE


















more....





System Parameter Setting 

					
B	2	3	3	0	0
					


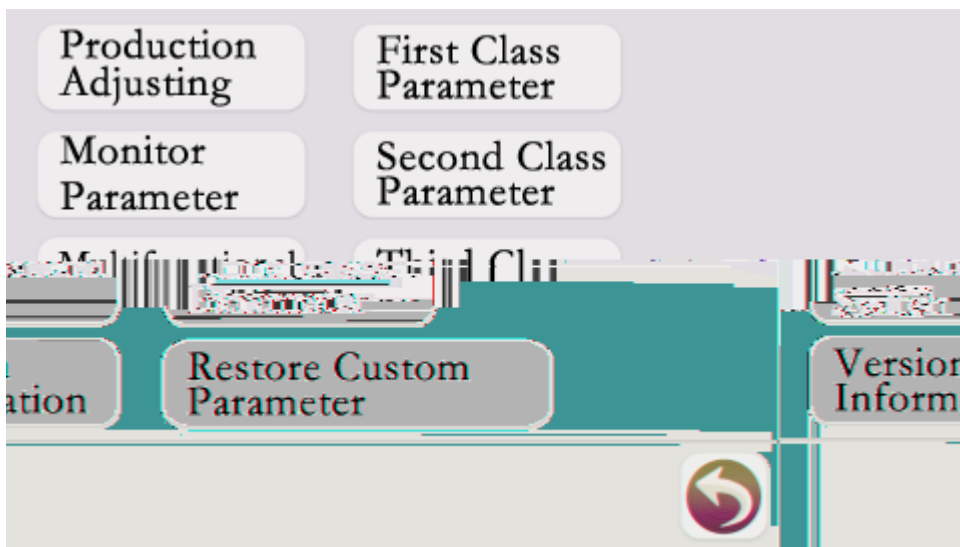
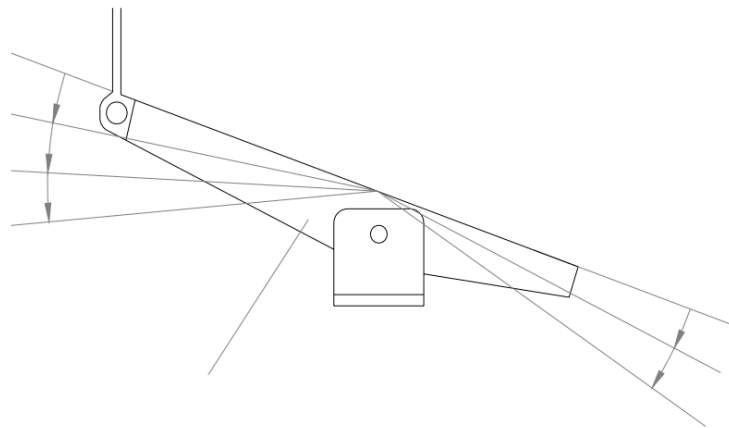


Diagram description: A screenshot of a 'System Parameter Setting' interface. It features a grid of six input fields containing the characters 'B', '2', '3', '3', '0', and '0'. Above each field is an upward-pointing triangle, and below each is a downward-pointing triangle. A 'SAVE' button is located at the bottom right. A white box at the bottom left has three blue arrows pointing upwards to the first three input fields.






Needle Gauge Calibrate

Forward Calibration

▲	▲	▲	▲
1	3	7	0
▼	▼	▼	▼

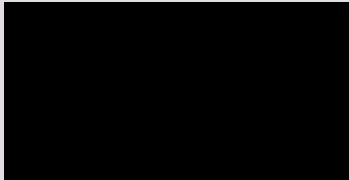
Backward Calibration

▲	▲	▲	▲
0	0	0	0
▼	▼	▼	▼




Needle Pos Calibrate

Turn hand wheel until needle picking-up arm arriving at the top needle position,click button to save.



SAVE



A 3

B 2

+ -

1. Back stitch
2. Needle compensate
3. Condensed stitch
4. Cut Line
5. Auto foot lifter
6. heavy duty lower speed
7. Needle distance adjust (normal stitch-0 needle gauge)
8. Needle distance adjustment (normal stitch to back stitch)

Return button

A

Total segment

Current segment

A 0

2.0

+ -

Return button

Needle Gauge Adjust

1mmForward

1mmBack

2mmForward

2mmBack

3mmForward

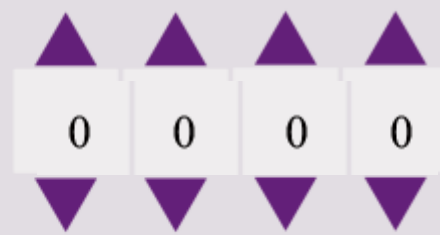
3mmBack

4mmForward

4mmBack

5mmForward

5mmBack



SAVE



Language Set

Chinese

English



	Stitch count
	Trimming count
	Real machine speed
	Hall state
	Sector number
	Motor electrical angle
	Optical pulse count per revolution
	Busbar voltage
	Machine speed
	opposite current
	Initial angle
	Mechanical angle
	Sampling value of pedal voltage
	Actual gear ratio of head
	Motor accumulated running hours (Hour)
	High order part of DSP software version
	Low order part of DSP software version
	Analog input 2 sampling value (head analog button)
	Highest position: reverse sewing button; Second position: safety switch (Turnover) Third position: needle filling (The one in 2 Halls) Fourth position: over oil
	Highest position: low oil; Second position: broken line Third position: sensor Fourth position: head analog button

